

# 山东威达精工

SHANDONG WEIDA PRECISION INTELLIGENT MACHINERY CO., LTD.



CONVENTIONAL MILLING / DRILLING MACHINE

2025

# 30 强 机床工具

TOP 30 MACHINE TOOL

## 使命 THE MISSION

CREATE VALUE FOR CUSTOMERS  
AND DEVELOP WITH THEM

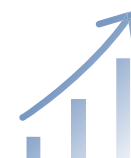
## 愿景 THE VISION

WE ARE COMMITTED TO  
BECOME AN INTERNATIONAL  
RESPECTED MACHINE TOOL  
MANUFACTURER



真诚合作

SINCERE  
COOPERATION



共同发展

MUTUAL  
DEVELOPMENT



## Company Profile

Situated in the scenic hometown of Mo-tse — Tengzhou city, Shandong Province, Shandong Weida Precision Intelligent Machinery Co., Ltd. is a large-scale joint-stock enterprise with the right of Import&Export. It covers an area of 500,000 m<sup>2</sup>, the building zone is about 350,000 m<sup>2</sup>, and the total assets is more than RMB1 billion, there are 365 engineers, the main processing equipments are imported from Germany Waldrich Corburg guide grinder, Heckert, Heller and DMG horizontal machining center, Japan Okuma, New Japan SNK gantry type five-face boring and milling center, 132 sets of testing and debugging equipment. The company has set up a scientific research achievement transformation base in cooperation with Shandong University, cooperated with Huazhong University of Science and Technology in industry-university research, which composed of Technology research and Development Center, Information Data Processing Center, Product Inspection & Testing Center and Metrology room. In 2022, setting up a horizontal CNC machine tool engineering research center in Shandong Province.



## Business Fields

In recent years, through the combination of absorbing advanced technology from abroad, cooperating with scientific research institutes and self-development and design, the main products have developed to 10 series: Automatic production line, Bridge type five-axis gantry machining center series, Gantry type/Vertical/Horizontal machining center series, CNC milling machine series, Horizontal boring and milling machine series, Radial drilling machine series, CNC lathe machine series, Milling/Drilling machine series, altogether more than 90 specifications. With stable capability & reliable quality, the products are widely sold both in home and abroad market, covering more than 70 countries and regions, especially Europe & America market.



## Professional Certifications

WEIDA company pursues the quality strategy of creating famous brand and excellent reputation. It has obtained ISO9001:2015 Standard Quality System Certification, ISO14001:2015 Environmental Management System Certification, ISO45001:2018 Occupational Health And Safety Management System Certification from CQC accreditation body; EU "CE" certification; National High-tech Enterprise; Shandong Province "Specialized and Special New" Enterprise; In 2022, we passed the certification of two integration management system.

From 2011 to 2021, we were multiply honored as one of the "Top 10 Export Enterprises in China Machine Tool Industry"; In 2014, the company undertook the Science and Technology Major Special Project of "National High-grade CNC Machine Tools and Basic Manufacturing Equipment"; The XH2130 CNC Gantry Boring and Milling Center and DMC1300 Gantry Machining Center independently designed and developed by WEIDA won the "National Chunyan Award"; it was awarded as one of the Top 30 Enterprises in China Machine Tool Industry for three consecutive years in 2015, 2016 and 2017.



# 品质&精度

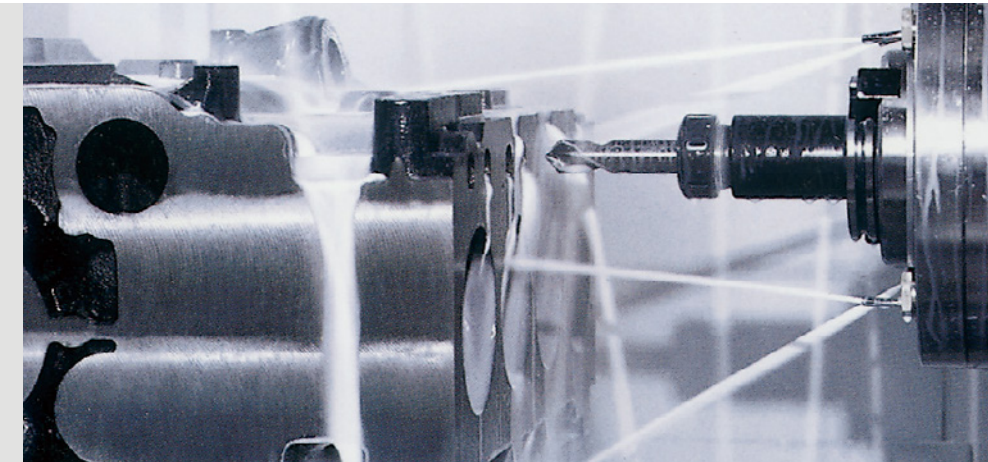
QUALITY ACCURACY

THE RELENTLESS PURSUIT OF QUALITY AND PRECISION IS THE CHARACTERISTICS OF WEIDA AND ITS STAFF



## 产品展示目录

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Vertical drilling machine









床身式铣床

# XA7150

Bed-type milling machine



性能特点PERFORMANCE

- 使用米汉纳铸铁
  - 采用矩形导轨机床刚性好
  - 工作台面及导轨超音频淬火
  - 机头可旋转 ± 30°
  - 机头齿轮传动, 12级变速, 适用于高刚性的强力切削
- MEEHANITE cast-iron construction
  - Rectangular guideways y,z with high rigidity
  - Hardened and ground table surface
  - Headstock swivels ± 30°
  - Spindle is driven by gears, 12 steps speed, the machine is applied to heavy cut

| 主要技术参数               | Specifications                                | Units     | XA7150             |
|----------------------|-----------------------------------------------|-----------|--------------------|
| 工作台尺寸                | Table size                                    | mm        | 2000 × 400         |
| 工作台行程 X、Y            | Table travel (X,Y)                            | mm        | 1500 × 550         |
| Z 向（机头上下）            | Vertical travel of headstock                  | mm        | 100-650            |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot               | mm        | 3-18-100           |
| 工作台最大承重              | Max. load of table                            | kg        | 2000               |
| X、Y 向进给速度            | Feed speed                                    | mm/min    | 20-2000            |
| X、Y 快速移动速度           | Rapid feed speed                              | mm/min    | 3500               |
| 主轴转速范围               | Spindle speed range                           | rpm       | 66-1440            |
| 主轴转速级数               | Spindle speed step                            | 级 (steps) | 12                 |
| 主轴中心至立柱导轨面距离         | Distance from spindle axis to column guideway | mm        | 550                |
| 主轴电机功率               | Spindle motor power                           | Kw        | 7.5                |
| 外形尺寸                 | Overall dimension                             | mm        | 3000 × 2285 × 2340 |
| 整机重量（约）              | Machine weight                                | Kg        | 5000               |

床身式铣床

# XA7140

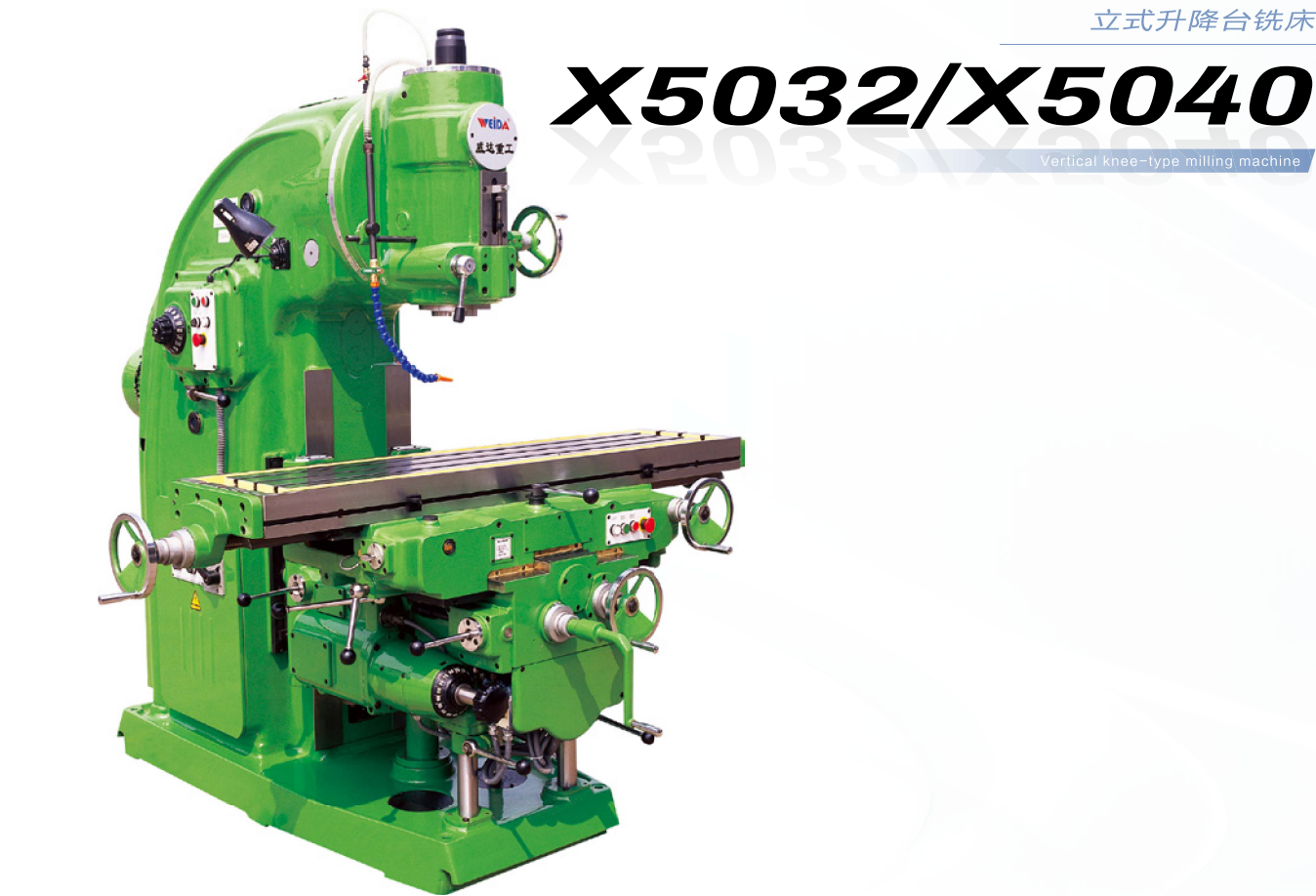
Bed-type milling machine



性能特点PERFORMANCE

- 使用米汉纳铸铁
  - 采用矩形导轨机床刚性好
  - 工作台面及导轨超音频淬火
  - 机头可旋转 ± 30°
  - 进口变频原件及变频技术使主轴调整更方便
- MEEHANITE cast-iron construction
  - Rectangular guideways y,z with high rigidity
  - Hardened and ground table surface
  - Headstock swivels ± 30°
  - Infinitely variable speed

| 主要技术参数               | Specifications                                 | Units | XA7140             |
|----------------------|------------------------------------------------|-------|--------------------|
| 工作台尺寸                | Table size                                     | mm    | 1400 × 400         |
| 工作台行程                | Table travel                                   | mm    | 1000 × 400         |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot                | mm    | 3-18-100           |
| 工作台最大承重              | Max. load of table                             | kg    | 800                |
| 主轴中心至立柱导轨面距离         | Distance from spindle axis to column guideway  | mm    | 520                |
| 主轴端面至工作台距离           | Distance from spindle nose to table surface    | mm    | 150-650            |
| 主轴锥度                 | Spindle taper                                  |       | ISO50              |
| 主轴套筒行程               | Quill travel                                   | mm    | 105                |
| 主轴转速范围               | Spindle speed range (infintely variable speed) | rpm   | 18-1800            |
| 外形尺寸                 | Overall dimension                              | mm    | 2290 × 1840 × 2120 |
| 主轴电机功率               | Spindle motor power                            | Kw    | 7.5                |
| 整机重量（约）              | Machine weight                                 | Kg    | 3860               |



| 主要技术参数               | Specifications                                  | Units      | X5040                                                | X5032                                                       |
|----------------------|-------------------------------------------------|------------|------------------------------------------------------|-------------------------------------------------------------|
| 工作台尺寸                | Table size                                      | mm         | 1700×400                                             | 1320×320                                                    |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot                 | mm         | 3-18-90                                              | 3-18-70                                                     |
| 工作台最大承重              | Max. load of table                              | kg         | 800                                                  | 500                                                         |
| X 向（工作台纵向）手动 / 机动    | Longitudinal travel (manual/auto)               | mm         | 900/880                                              | 700/680                                                     |
| Y 向（滑座横向）手动 / 机动     | Transverse travel (manual/auto)                 | mm         | 315/300                                              | 255/240                                                     |
| Z 向（升降台垂向）手动 / 机动    | Vertical travel (manual/auto)                   | mm         | 385/365                                              | 370/350                                                     |
| 切削进给速度               | Cutting feed speed                              | mm/min     | longitudinal/transverse:<br>23.5-1180,vertical:8-394 | longitudinal:23.5-1180,<br>transverse:17-786,vertical:8-394 |
| 快速移动速度               | Rapid feed speed                                | mm/min     | longitudinal:2300,<br>transverse:2300,vertical:770   | longitudinal:2300,<br>transverse:1533,vertical:770          |
| 主轴转速范围               | Spindle speed range                             | rpm        | 30-1500                                              | 30-1500                                                     |
| 主轴转速级数               | Spindle speed step                              | 级 (steps ) | 18                                                   | 18                                                          |
| 主轴轴向移动距离             | Spindle travel                                  | mm         | 85                                                   | 70                                                          |
| 主轴最大回转角度             | Max. swivel angle of spindle                    |            | ±45°                                                 | ±45°                                                        |
| 主轴端面至工作台距离           | Distance between spindle nose and table surface | mm         | 130-515                                              | 60/430                                                      |
| 主轴电机功率               | Spindle motor power                             | Kw         | 11                                                   | 7.5                                                         |
| 外形尺寸                 | Overall dimension                               | mm         | 2560×2130×2298                                       | 2294×1770×1960                                              |
| 整机重量（约）              | Machine weight                                  | Kg         | 4250                                                 | 2800                                                        |



| 主要技术参数               | Specifications                                  | Units      | X6140                                                | X6132                                                       |
|----------------------|-------------------------------------------------|------------|------------------------------------------------------|-------------------------------------------------------------|
| 工作台尺寸                | Table size                                      | mm         | 1700×400                                             | 1320×320                                                    |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot                 | mm         | 3-18-90                                              | 3-18-70                                                     |
| 工作台最大承重              | Max. load of table                              | kg         | 800                                                  | 500                                                         |
| X 向（工作台纵向）手动 / 机动    | Longitudinal travel (manual/auto)               | mm         | 900/880                                              | 700/680                                                     |
| Z 向（滑座横向）手动 / 机动     | Transverse travel (manual/auto)                 | mm         | 315/300                                              | 255/240                                                     |
| Y 向（升降台垂向）手动 / 机动    | Vertical travel (manual/auto)                   | mm         | 380/360                                              | 320/300                                                     |
| 切削进给速度               | Cutting feed speed                              | mm/min     | longitudinal/transverse:<br>23.5-1180,vertical:8-394 | longitudinal:23.5-1180,<br>transverse:17-786,vertical:8-394 |
| 快速移动速度               | Rapid feed speed                                | mm/min     | longitudinal:2300,<br>transverse:2300,vertical:770   | longitudinal:2300,<br>transverse:1533,vertical:770          |
| 主轴转速范围               | Spindle speed range                             | rpm        | 30-1500                                              | 30-1500                                                     |
| 主轴转速级数               | Spindle speed step                              | 级 (steps ) | 18                                                   | 18                                                          |
| 主轴中心至工作面距离           | Distance between spindle axis and table surface | mm         | 30-410                                               | 30/350                                                      |
| 主轴电机功率               | Spindle motor power                             | Kw         | 11                                                   | 7.5                                                         |
| 外形尺寸                 | Overall dimension                               | mm         | 2560×2130×1800                                       | 2294×1770×1665                                              |
| 整机重量（约）              | Machine weight                                  | Kg         | 3850                                                 | 2650                                                        |



摇臂钻床系列

Radial drilling machine



| 主要技术参数       | Specifications                                    | Units     | Z3032×10/1    | Z3040×13/2    | Z3050×16/1     | Z3063×16/1     | Z3063×20/1     | Z3080×25/1     |
|--------------|---------------------------------------------------|-----------|---------------|---------------|----------------|----------------|----------------|----------------|
| 最大钻孔直径       | Max. drilling diameter                            | mm        | 32            | 40            | 50             | 63             | 63             | 80             |
| 主轴中心线至立柱母线距离 | Distance between spindle axis and column          | mm        | 300-1000      | 300-1300      | 350-1600       | 400-1600       | 450-2000       | 500-2500       |
| 主轴端面至底座工作面距离 | Distance spindle nose and working surface of base | mm        | 250-1000      | 300-1120      | 320-1220       | 190-1170       | 400-1600       | 550-2000       |
| 主轴行程         | Spindle travel                                    | mm        | 280           | 280           | 315            | 400            | 400            | 450            |
| 主轴锥孔（莫氏）     | Spindle taper                                     | Morse No. | 4 #           | 4 #           | 5 #            | 5 #            | 5 #            | 6 #            |
| 主轴转速范围       | Range of spindle speeds                           | rpm       | 32-2500       | 32-2500       | 25-2000        | 20-1600        | 20-1600        | 16-1250        |
| 主轴转速级数       | Number of spindle speeds                          | step      | 16            | 16            | 16             | 16             | 16             | 16             |
| 主轴进给量范围      | Range of spindle feeds                            | mm/r      | 0.10-1.25     | 0.10-1.25     | 0.04-3.20      | 0.04-3.2       | 0.04-3.2       | 0.04-3.20      |
| 主轴进给量级数      | Number of spindle feeds                           | step      | 8             | 8             | 16             | 16             | 16             | 16             |
| 最大攻丝范围       | Max.tapping dia                                   | steel     | M24           | M27           | M36            | M36            | M42            | M48            |
|              |                                                   | Cast iron | M24           | M30           | M36            | M36            | M42            | M52            |
| 最大输出扭矩       | Max.output torque                                 | N/M       | 200           | 250           | 500            | 800            | 800            | 1568           |
| 摇臂升降距离       | Arm hoisting distance                             | mm        | 470           | 540           | 580            | 580            | 800            | 1000           |
| 摇臂升降速度       | Arm elevating speed                               | m/s       | 0.021         | 0.021         | 0.02           | 0.02           | 0.018          | 0.017          |
| 工作台尺寸        | Table size                                        | mm        | 550×400×400   | 600×450×450   | 630×500×500    | 630×500×500    | 800×630×500    | 1000×800×560   |
| 主轴箱水平移动距离    | Distance of headstock horizontal movement         | mm        | 700           | 1000          | 1250           | 1200           | 1600           | 2000           |
| 主轴电机功率       | Spindle motor power                               | Kw        | 2.2           | 3             | 4              | 5.5            | 5.5            | 7.5            |
| 整机重量（约）      | Machine weight                                    | Kg        | 1600          | 2500          | 3500           | 3700           | 7000           | 11000          |
| 外形尺寸         | Overall dimension                                 | mm        | 1760×800×2300 | 2100×900×2490 | 2500×1070×2840 | 2540×1070×2960 | 3080×1250×3400 | 3730×1400×4025 |

万能升降台铣床

# XW5032C

Universal knee-type milling machine



## 性能特点PERFORMANCE

- 采用矩形导轨稳定性好
  - 工作台面及导轨经超音频淬火
  - 工作台X、Y均为齿轮传动自动进给，Z向为电动升降
  - 铣头可±35°旋转
- Rectangular table guideways with high stability
  - Hardened and ground table surface, guideways
  - Automatic feeds on X,Y axes, motorized lifting and lowering of table on Z axis
  - Headstock swivels ±35°

| 主要技术参数               | Specifications                                  | Units | XW5032C             |
|----------------------|-------------------------------------------------|-------|---------------------|
| 工作台尺寸                | Table size                                      | mm    | 1320×320            |
| 工作台行程                | Table travel                                    | mm    | 1000×300 ( manual ) |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot                 |       | 5-14-63             |
| 工作台承重                | Max. table load                                 | kg    | 300                 |
| 主轴锥度                 | Spindle taper                                   |       | ISO50               |
| 主轴端面至工作台距离           | Distance from spindle nose to table surface     | mm    | 45-445              |
| 主轴中心至床身导轨面距离         | Distance from spindle axis to vertical guideway | mm    | 360                 |
| 主轴转速范围               | Spindle speed range                             | rpm   | 58-1710             |
| 主轴电机功率               | Spindle motor power                             | Kw    | 4                   |
| 主轴行程                 | spindle travel                                  | mm    | 70                  |
| 外形尺寸                 | Overall dimension                               | mm    | 2020×1820×1880      |
| 整机重量（约）              | Machine weight                                  | Kg    | 2300                |

铣钻床

# XZ5150

Milling/drilling machine



## 性能特点PERFORMANCE

- 工作台采用矩形导轨稳定性好
  - 主轴自动进给
  - 主轴箱自动升降
  - 机头可旋转±45°
  - 工作台面及导轨经超音频淬火
- Rectangular table guideways with high stability
  - Automatic spindle feed
  - Motorized lifting and lowering of headstock
  - Headstock swivels ±45°
  - Hardened and ground table surface

| 主要技术参数     | Specifications                              | Units  | XZ5150         |
|------------|---------------------------------------------|--------|----------------|
| 工作台尺寸      | Table size                                  | mm     | 1220×360       |
| 工作台行程      | Table travel                                | mm     | 600×360        |
| 主轴锥度       | Spindle taper                               |        | ISO40          |
| 主轴端面至工作台距离 | Distance from spindle nose to table surface | mm     | 120-620        |
| 钻孔最大直径     | Max. drilling dia.                          | mm     | 50             |
| 端铣最大宽度     | Max. end milling width                      | mm     | 125            |
| 立铣最大直径     | Max. vertical milling dia.                  | mm     | 32             |
| 主轴转速范围     | Spindle speed range                         | rpm    | 94-2256(16)    |
| 主轴进给速度     | Automatic spindle feed speed                | mm/rev | 0.1 0.15 0.3   |
| 外形尺寸       | Overall dimension                           | mm     | 1730×1730×2300 |
| 主轴电机功率     | Spindle motor power                         | Kw     | 1.5/2.4        |
| 整机重量（约）    | Machine weight                              | Kg     | 1750           |





| 主要技术参数                     | specifications                                       | X6436A                |                        | X6436                  |                        |
|----------------------------|------------------------------------------------------|-----------------------|------------------------|------------------------|------------------------|
| 工作台尺寸                      | Table size                                           | 1650X360              |                        | 1650X360               |                        |
| 工作台行程（纵向 / 横向 / 垂向）（mm）    | Longitudinal/traverse/vertical travel                | 1300/320/420          |                        | 1300/300/400           |                        |
| 工作台 T 型槽（槽数 / 宽度 / 间距）（mm） | T-slot                                               | 3/14/95               |                        | 3/14/95                |                        |
| 工作台承重（kg）                  | Max.table load                                       | 350                   |                        | 350                    |                        |
| 主轴锥度（mm）                   | Spindle taper                                        | 7:24 ISO50            |                        | 7:24 ISO507:24 ISO50   |                        |
| 主轴速度                       | Spindle speed                                        | H:12 Steps<br>58-1800 | V: 12 Steps<br>60-1750 | H:12 Steps<br>58-1800  | V: 12 Steps<br>60-1750 |
| 卧轴中心到工作台面距离                | Distance from horizontal axis to table surface       | 0-420                 |                        | 0-400                  |                        |
| 主轴端面至工作台面的距离（mm）           | Distance from vertical spindle nose to table surface | 170-590               |                        | 175-575                |                        |
| 工作台最大回转角度                  | Table swivel degree                                  | ± 35°                 |                        | ± 35°                  |                        |
| 滑枕行程（mm）                   | Ram travel                                           | 500                   |                        | 500                    |                        |
| 工作台进给速度（mm/min）            | Longitudinal/cross working feed                      | 25-800                |                        | 22-420(X)<br>22-393(Y) |                        |
|                            | Vertical working feed                                | 8-267                 |                        | 10-168(Z)              |                        |
|                            | Longitudinal/cross rapid feed                        | 1200                  |                        | 1290(X) 1205(Y)        |                        |
|                            | Rapid traverse vertical                              | 400                   |                        | 513(Z)                 |                        |
| 电动机功率（kw）                  | Spindle motor power                                  | 4(V) / 5.5(H)         |                        | 4(H / V)               |                        |
|                            | Feed servo motor                                     | 2.3kw                 |                        | /                      |                        |
| 外型尺寸（mm）                   | Overall size (LXWXH)                                 | 2550x2161x2102        |                        | 2070X2550X2020         |                        |
| 净重（Kg）                     | Net weight                                           | 2850                  |                        | 2480                   |                        |



| 主要技术参数                   | Specifications                                  | X6432                     |
|--------------------------|-------------------------------------------------|---------------------------|
| 工作台尺寸（mm）                | Table size                                      | 1320 × 320                |
| 工作台行程（mm）                | Table travel                                    | 1000 × 300（manual）        |
| 工作台 T 型槽个数 / 宽度 / 间距（mm） | Number/Width/Distance of T-slot                 | 5-14-63                   |
| 工作台承重（kg）                | Max. table load                                 | 300                       |
| 主轴锥度                     | Spindle taper                                   | ISO40                     |
| 卧轴中心到工作台面距离（mm）          | Distance between spindle axis and table surface | 0-400                     |
| 主轴端面至工作台面的距离（mm）         | Distance between spindle axis and ram surface   | 200-600                   |
| 主轴转速范围（级数）（rpm）          | Spindle speed range(steps)                      | 45-1660（V）40-1300（H）      |
| 工作台纵向，横向，垂向电动进给速度 mm/min | Table power feed speed range in longitudinal    | 20-360（X/Y 8steps）,422（Z） |
| 滑枕行程（mm）                 | Ram travel                                      | 560                       |
| 主轴电机功率（Kw）               | Spindle motor power                             | 3（V/H）                    |
| 外形尺寸（mm）                 | Overall dimension（L × W × H）                    | 2020 × 1710 × 1994        |
| 整机重量（Kg）（约）              | Machine weight                                  | 2100                      |

万能回转头铣床

# XQ6226B

Universal swivel head milling machine



铣钻床

# X6336A

Milling/Drilling machine



铣钻床

# X6336

Milling/drilling machine



| 主要技术参数          | Specifications                              | XQ6226B        | XQ6226A        |
|-----------------|---------------------------------------------|----------------|----------------|
| 工作台尺寸 (mm)      | Table size                                  | 1120×260       | 1120×260       |
| 工作台行程 (mm)      | Table travel                                | 600×270        | 600×270        |
| 滑枕行程            | Ram travel                                  | 60-550         | 60-550         |
| 工作台承重 (Kg)      | Max. table load                             | 250            | 250            |
| 主轴锥度            | Spindle taper                               | ISO40          | ISO40          |
| 主轴端面至工作台距离 (mm) | Distance from spindle nose to table surface | 80-480         | 80-480         |
| 端铣最大宽度 (mm)     | Max. end milling width                      | 125            | 125            |
| 立铣最大直径 (mm)     | Max. vertical milling dia.                  | 25             | 25             |
| 主轴转速范围 (rpm)    | Spindle speed range                         | 45-1660        | 45-1660        |
| 回转铣头回转角度        | Swivel angle of swivel head                 | 360°           | 360°           |
| 外形尺寸 (mm)       | Overall dimension                           | 1655×1500×1730 | 1655×1500×1730 |
| 主轴电机功率 (Kw)     | Spindle motor power                         | 2.2            | 2.2            |
| 提升电机功率 (Kw)     | Elevating motor                             | 0.75           | -              |
| 整机重量 (Kg) (约)   | Machine weight                              | 1480           | 1400           |

※ X/Y/Z 伺服传动  
※ 滚珠丝杆 (选配)

※ X/Y/Z servo motor drive  
※ Ball screw(optional)

| 主要技术参数               | specifications                  | Units | X6336A                | X6336                                   |
|----------------------|---------------------------------|-------|-----------------------|-----------------------------------------|
| 工作台尺寸                | Table size(LXW)                 | mm    | 1650X360              | 1650X360                                |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot | mm    | 3-14-95               | 3-14-95                                 |
| 工作台承重                | Max.table load                  | kg    | 300                   | 300                                     |
| 工作台行程                | Table travel                    | mm    | 1300/320/420          | 1300/300/420                            |
| 主轴锥度                 | Spindle taper                   |       | ISO40(V)/ISO50(H)     | ISO40(V)/ISO50(H)                       |
| 主轴转数                 | Spindle speed                   | rpm   | 70-3600(V)/58-1800(H) | 70-3600/10 Steps(V)/58-1800/12 Steps(H) |
| 主轴套筒行程               | Quill travel                    | mm    | 150                   | 150                                     |
| 主电机功率                | Motor power                     | Kw    | 3.7/5.5(V/H)          | 3.7(V)/4.0(H)                           |
| 伺服电机扭矩               | Servo motor                     | N/M   | 15                    | /                                       |
| 外形尺寸                 | Overall size                    | MM    | 2070X1930X2250        | 1890x1920x2330                          |
| 净重                   | Net weight                      | Kg    | 2800                  | 2200                                    |



万能升降台铣床

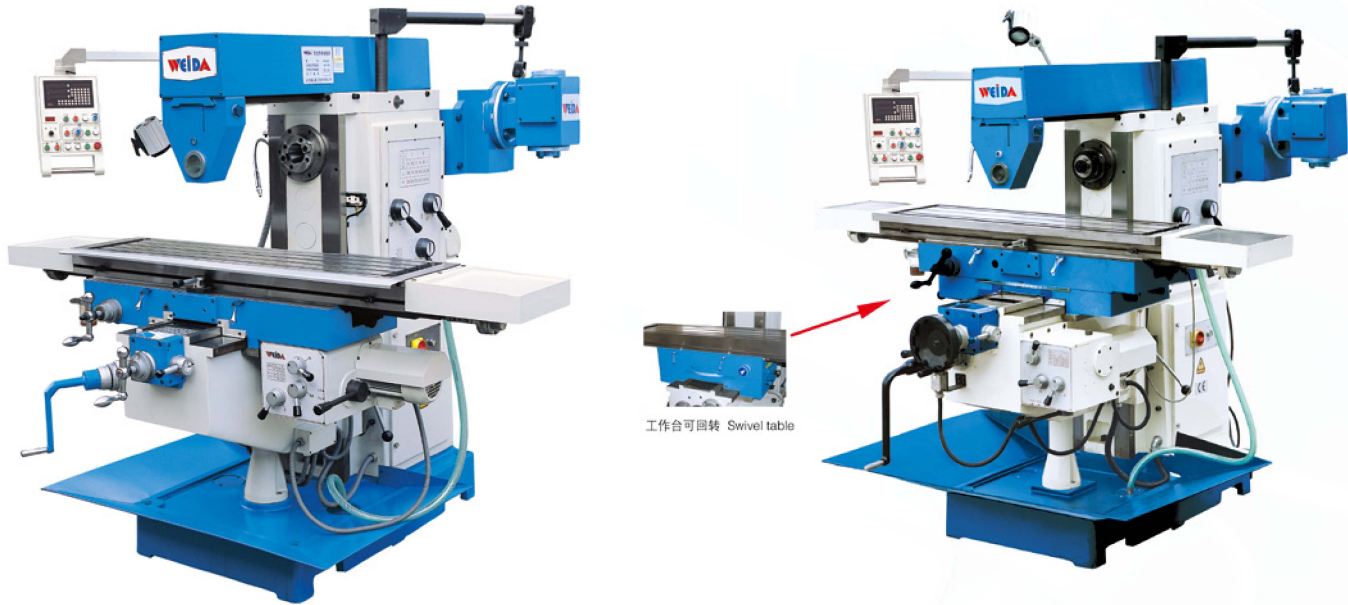
XW6032B

Universal knee-type milling machine

升降台铣床

XW6136

Knee-type milling machine



性能特点

PERFORMANCE

- 采用矩形导轨稳定性好

- 工作台及导轨经超音频淬火

- Rectangular table guideways with high stability

- Hardened and ground table surface

| 主要技术参数               | Specifications                              | Units | XW6032B             | XW6136            |
|----------------------|---------------------------------------------|-------|---------------------|-------------------|
| 工作台尺寸                | Table size                                  | mm    | 1320×320            | 1650×360          |
| 工作台行程                | Table travel                                | mm    | 1000×300 ( manual ) | 1300×300          |
| 工作台 T 型槽个数 / 宽度 / 间距 | Number/Width/Distance of T-slot             | mm    | 5-14-63             | 3-14-95           |
| 主轴锥度                 | Spindle taper                               |       | ISO50(h)/ISO40(v)   | ISO50(h)/ISO40(v) |
| 主轴中心至工作台面距离          | Distance from spindle axis to table surface | mm    | 0-400               | 0-400             |
| 主轴端面至工作台面的距离         | Distance between spindle axis and boom      | mm    | 175                 | 175               |
| 主轴转速范围               | Spindle speed range                         | rpm   | 58-1800/12 steps    | 58-1800/12 steps  |
| 主轴电机功率               | Spindle motor power                         | Kw    | 4                   | 4                 |
| 外形尺寸                 | Overall dimension                           | mm    | 2070×2020×1850      | 2100×2550×2100    |
| 整机重量 ( 约 )           | Machine weight                              | Kg    | 2200                | 2300              |

铣钻床

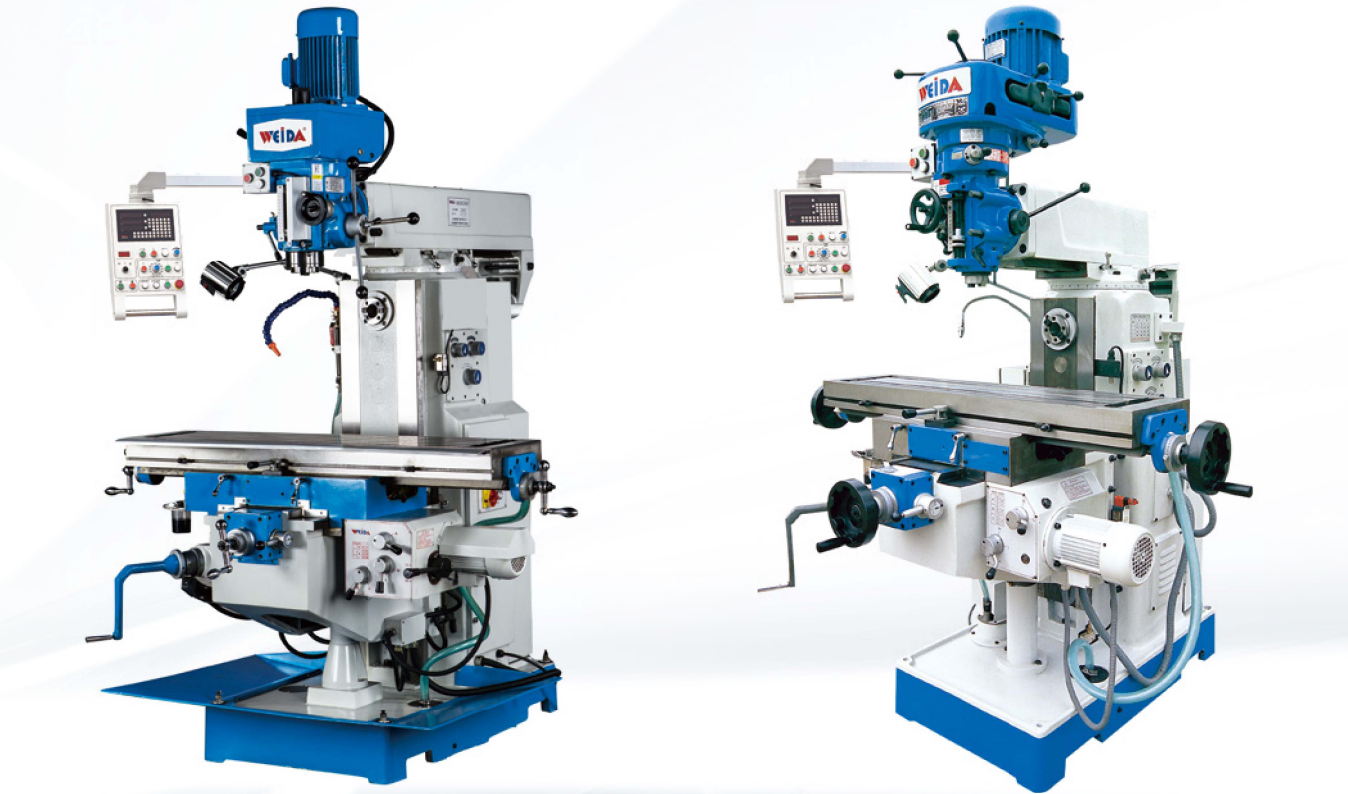
X6332Z

Milling/drilling machine

铣钻床

X6328B

Milling/drilling machine



| 主要技术参数                 | Specifications                                   | X6332Z               | X6328B                       |
|------------------------|--------------------------------------------------|----------------------|------------------------------|
| 工作台尺寸 ( mm )           | Table size                                       | 1320×320             | 1120×260                     |
| 工作台行程 ( mm )           | Table travel                                     | 1000×300             | 600×260×300                  |
| 工作台 T 型槽个数 / 宽度 / 间距   | Number/Width/Distance of T-slot                  | 5-14-63              | 3-14-63                      |
| 工作台承重 ( kg )           | Max. table load                                  | 300                  | 250                          |
| 主轴端面至工作台距离 ( mm )      | Distance between spindle nose and table surface  | 120-520              | 100-400                      |
| 主轴中心至立柱表面距离 ( mm )     | Distance between spindle axis and column surface | 200-780              | 50-550                       |
| 主轴行程 ( mm )            | Spindle travel                                   | 120                  | 127                          |
| 主轴孔锥度 ( 立 / 卧 ) ( mm ) | Spindle taper(V/H)                               | ISO40                | ISO40                        |
| 主轴转速范围 ( rpm )         | Spindle speed range                              | 90-2000(V)38-1310(H) | 65-4510 ( V ) /38-1310 ( H ) |
| 主轴电机功率 ( Kw )          | Spindle motor power                              | 2.2                  | 2.2                          |
| 外形尺寸 ( mm )            | Overall dimension                                | 1710×1720×2330       | 1710×1480×2100               |
| 整机重量 ( Kg ) ( 约 )      | Machine weight                                   | 2000                 | 1350                         |

铣钻床

XZ6350ZS

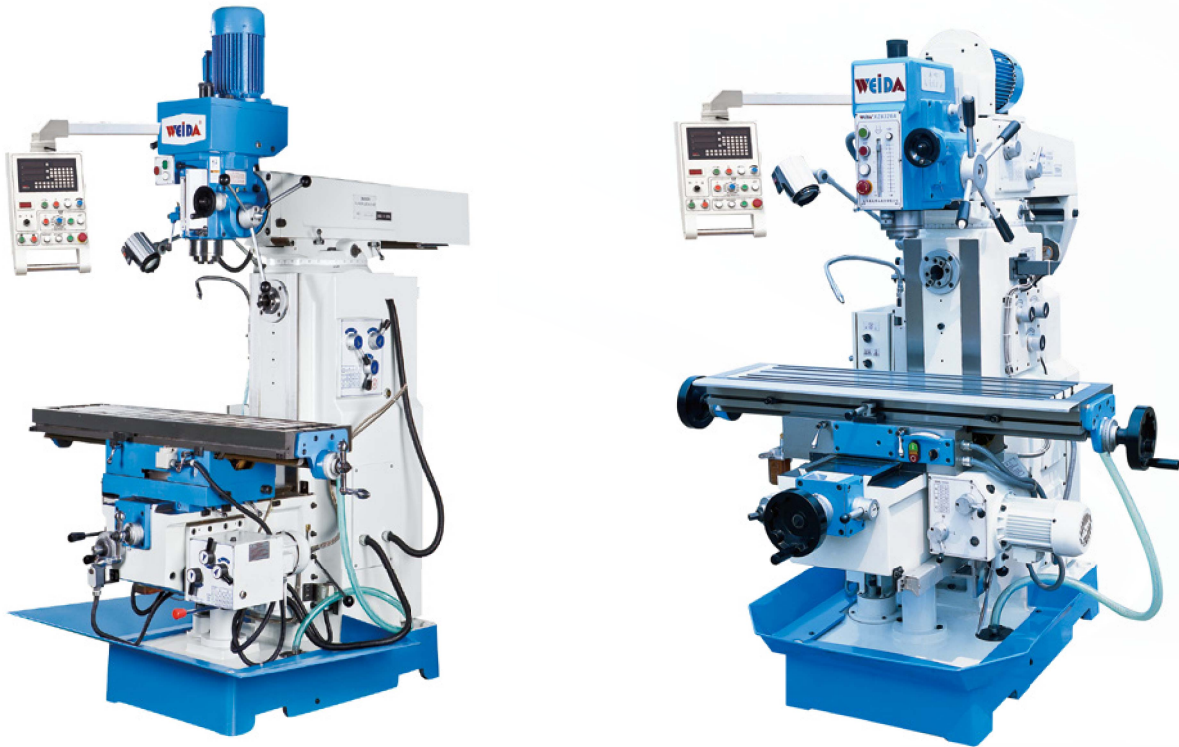
Milling/drilling machine

铣钻床

XZ6326B

Milling/drilling machine

新式操作面板为选配 New panel is optional



| 主要技术参数         | Specifications                                  | XZ6350ZS                                       | XZ6326B                                        |
|----------------|-------------------------------------------------|------------------------------------------------|------------------------------------------------|
| 工作台尺寸（mm）      | Table size                                      | 1270×320                                       | 1120×260                                       |
| 工作台行程（mm）      | Table travel                                    | 730×270                                        | 600×270                                        |
| 工作台承重（kg）      | Max. table load                                 | 300                                            | 200                                            |
| 钻孔最大直径（mm）     | Max. drilling dia.                              | φ 50 cast iron (manual)<br>φ 35 steel (manual) | φ 30 cast iron (manual)<br>φ 20 steel (manual) |
| 主轴端面至工作台距离（mm） | Distance between spindle nose and table surface | 120-500                                        | 120-460                                        |
| 主轴行程（mm）       | Spindle travel                                  | 120                                            | 120                                            |
| 端铣最大宽度（mm）     | Max. end milling width                          | 125                                            | 125                                            |
| 主轴转速范围（rpm）    | Spindle speed range                             | 90-2000(V)/60-1350(H)                          | 67-2010(V)/40-1300(H)                          |
| 主轴电机功率（Kw）     | Spindle motor power                             | 2.2                                            | 1.5/2.2/2.2                                    |
| 外形尺寸（mm）       | Overall dimension                               | 1680×1640×2200                                 | 1580×1450×2150                                 |
| 整机重量（Kg）（约）    | Machine weight                                  | 1650                                           | 1350                                           |

铣钻床

XZ6350ZB

Milling/drilling machine

铣钻床

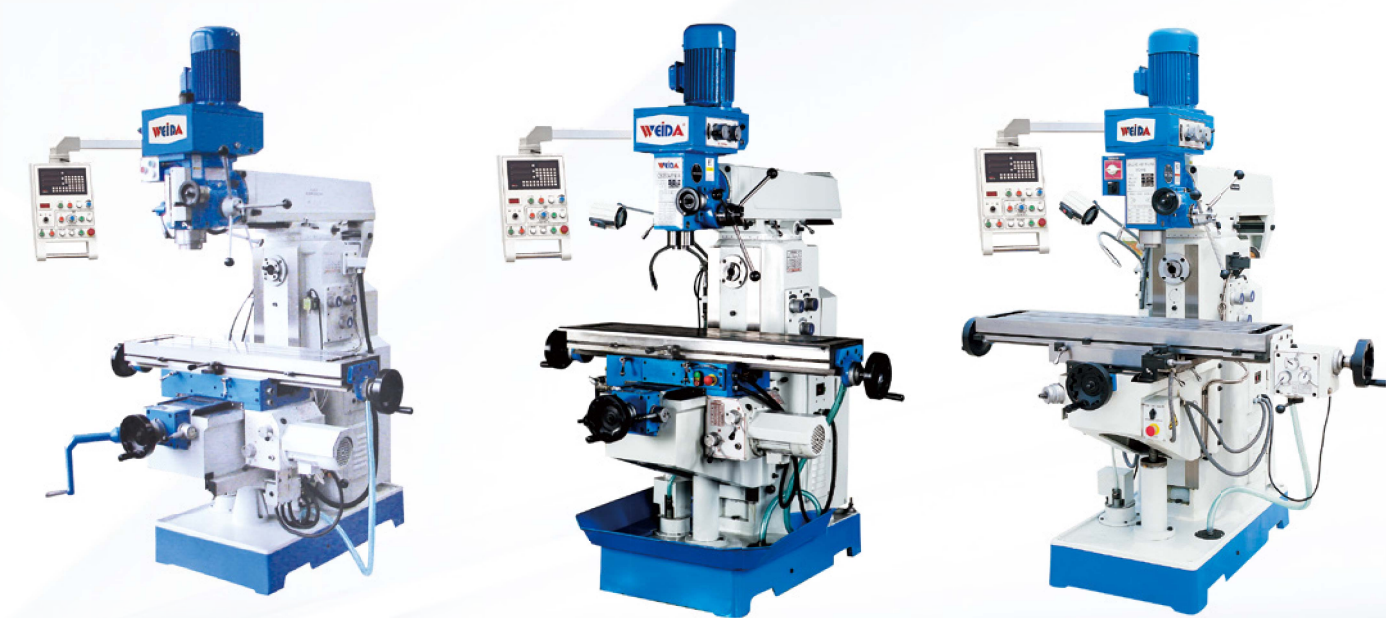
XZ6350B

Milling/drilling machine

铣钻床

XZ6350G

Milling/drilling machine



新式操作面板为选配 New panel is optional

| 主要技术参数         | Specifications                                  | XZ6350ZB                                       | XZ6350B                                        | XZ6350G                                        |
|----------------|-------------------------------------------------|------------------------------------------------|------------------------------------------------|------------------------------------------------|
| 工作台尺寸（mm）      | Table size                                      | 1120×260                                       | 1120×260                                       | 1120×260                                       |
| 工作台行程（mm）      | Table travel                                    | 600×270                                        | 600×270                                        | 600×300                                        |
| 工作台最大承重        | Max. drilling load                              | 200kg                                          | 200kg                                          | 200kg                                          |
| 钻孔最大直径（mm）     | Max. drilling dia.                              | φ 30 cast iron (manual)<br>φ 20 steel (manual) | φ 30 cast iron (manual)<br>φ 20 steel (manual) | φ 30 cast iron (manual)<br>φ 20 steel (manual) |
| 主轴端面至工作台距离（mm） | Distance between spindle nose and table surface | 100-400                                        | 100-400                                        | 100-400                                        |
| 主轴行程（mm）       | Spindle travel                                  | 120                                            | 120                                            | 120                                            |
| 立铣最大直径（rpm）    | Max. vertical milling dia.                      | 25                                             | 25                                             | 25                                             |
| 端铣最大宽度（mm）     | Max. end milling width                          |                                                | 100                                            | 100                                            |
| 主轴转速范围（rpm）    | Spindle speed range                             | 90-2000(V)/40-1300(H)                          | 115-1750(V)/40-1300(H)                         | 115-1750(V)/40-1300(H)                         |
| 主轴电机功率（Kw）     | Spindle motor power                             | 2.2                                            | 0.85/1.5 (V) 2.2 (H)                           | 0.85/1.5(V )/2.2(H)                            |
| 外形尺寸（mm）       | Overall dimension                               | 1520×1290×2150                                 | 1655×1450×2150                                 | 1580×1330×2250                                 |
| 整机重量（Kg）（约）    | Machine weight                                  | 1400                                           | 1500                                           | 1350                                           |



铣钻床

XZ7550CW

Milling/drilling machine

铣钻床

XZ50C

Milling/drilling machine

新式操作面板为选配 New panel is optional



自动进给器为特殊附件  
gearbox is optional

| 主要技术参数          | Specifications                                  | XZ7550CW          | XZ50C         |
|-----------------|-------------------------------------------------|-------------------|---------------|
| 工作台尺寸 (mm)      | Table size                                      | 800×240           | 800×240       |
| 工作台行程 (mm)      | Table travel                                    | 400×200           | 400×215       |
| 钻孔最大直径 (mm)     | Max. drilling dia.                              | 30                | 30            |
| 主轴端面至工作台距离 (mm) | Distance between spindle nose and table surface | 70-420            | 50-410        |
| 立铣最大直径 (mm)     | Max. vertical milling dia.                      | 25                | 25            |
| 主轴行程 (mm)       | Spindle travel                                  | 120               | 120           |
| 端铣最大宽度 (mm)     | Max. end milling width                          | 100               | 100           |
| 主轴转速范围 (rpm)    | Spindle speed range                             | 115-1750          | 115-1750      |
| 主轴电机功率 (Kw)     | Spindle motor power                             | 0.85/1.5(V)1.5(H) | 0.85/1.5      |
| 外形尺寸 (mm)       | Overall dimension                               | 1290×1140×2100    | 1270×950×1800 |
| 整机重量 (Kg)       | Machine weight                                  | 800               | 500           |

炮塔式铣床

X6325D

Turret milling machine

炮塔式铣床

X6325C

Turret milling machine



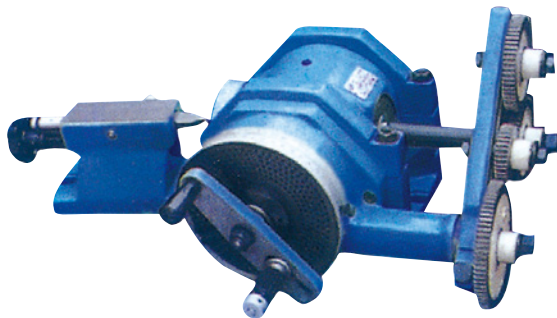
| 主要技术参数          | Specifications                        | X6325D                                                                                | X6325C                                                                                |
|-----------------|---------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 工作台尺寸 (mm)      | Table size                            | 254×1270 254×1370                                                                     | 254×1270 254×1370                                                                     |
| 工作台纵向行程 (mm)    | Longitudinal travel                   | 850 950                                                                               | 850 950                                                                               |
| 工作台横向行程 (mm)    | Transverse travel                     | 420                                                                                   | 420                                                                                   |
| 工作台垂向行程 (mm)    | Vertical travel                       | 420                                                                                   | 420                                                                                   |
| 主轴转速范围 (rpm)    | Spindle speed range                   | 标准 (standard) 16steps 65-4500<br>特殊选配 (optional): 无段变速<br>(infinite variable) 62-4200 | 标准 (standard) 16steps 65-4500<br>特殊选配 (optional): 无段变速<br>(infinite variable) 62-4200 |
| 主轴行程 (mm)       | Spindle travel                        | 127                                                                                   | 127                                                                                   |
| 主轴进给速度          | Automatic spindle feeds               | 0.04/0.08/0.15                                                                        | 0.04/0.08/0.15                                                                        |
| 主轴端面至工作台距离 (mm) | Distance spindle end to table surface | 0-445                                                                                 | 0-405                                                                                 |
| 主轴中心线至立柱距离 (mm) | Distance from spindle axis to column  | 140-609                                                                               | 140-609                                                                               |
| 主轴锥度            | Spindle taper                         | 标准 (standard) : R8,<br>特殊选配 (optional): ISO30/ISO40                                   | 标准 (standard) : ISO40                                                                 |
| 主轴电机功率 (Kw)     | Spindle motor power                   | 2.25                                                                                  | 3.75                                                                                  |
| 铣头左右回转          | Head swivel                           | 90°                                                                                   | 90°                                                                                   |
| 铣头前后回转          | Head tilting                          | 40°                                                                                   | 固定式 FIXED                                                                             |
| 整机重量 (Kg)       | Machine weight                        | 1550                                                                                  | 1590                                                                                  |

立式钻床系列

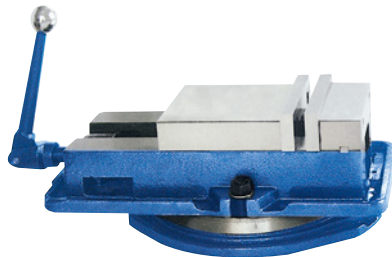
Vertical drilling machine series



| 主要技术参数         | Specifications                               | Units | Z5035A            | Z5040A            | Z5050A            |
|----------------|----------------------------------------------|-------|-------------------|-------------------|-------------------|
| 最大钻孔直径         | Max. drilling dia.                           | mm    | 35                | 40                | 50                |
| 最大攻丝直径         | Max. tapping dia.                            | mm    | M24               | M30               | M32               |
| 主轴中心线至立柱母线距离   | Distance between spindle axis and column     | mm    | 330               | 360               | 360               |
| 主轴端面至工作台面的最大距离 | Max. distance between spindle nose and table | mm    | 610               | 600               | 600               |
| 主轴最大行程         | Max. spindle travel                          | mm    | 150               | 180               | 180               |
| 主轴变速范围         | Spindle speed range                          | rpm   | 70-2600(12 steps) | 42-2050(12 steps) | 42-1865(12 steps) |
| 工作台有效工作面积      | Table effective working size                 | mm    | 374×374           | 370×500           | 500×370           |
| 主轴电机功率         | Spindle motor power                          | Kw    | 1.5/2.2           | 2.2/2.8           | 2.2/2.8           |
| 外形尺寸           | Overall dimension                            | mm    | 700×1150×2200     | 700×1150×2200     | 700×1150×2200     |
| 整机重量           | Machine weight                               | Kg    | 539/621           | 640/750           | 745/860           |



FW11160A 万能分度头  
Dividing head



QM16160 精密平口钳  
Precision machine vice



立式插头  
Slotting head



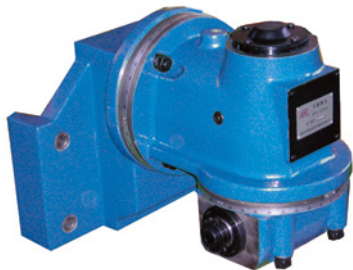
A & T-300 气动拉刀  
Air power drawbar



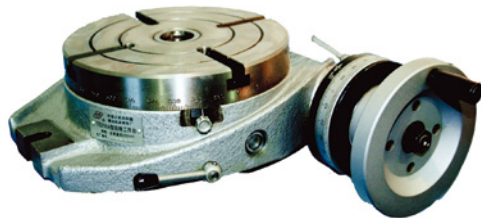
TSL250 立卧回转工作台  
Horizontal/vertical rotary table



万能平口钳  
Universal machine vice



万能铣头  
Universal milling head



卧式回转工作台  
Horizontal rotary table





# 产品领先 品牌驱动 全球经营

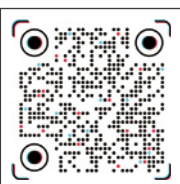
PRODUCT LEADERSHIP BRAND DRIVEN GLOBAL OPERATION

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EXP. Corp:  
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Fax: 86-632-5695499  
Accessories Corp:  
Tel: 0632-5990255 5990266  
Fax: 0632-5169788



Weida Website



Tiktok International



Tiktok China



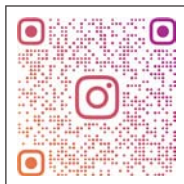
Youtube



LinkedIn



Facebook



Instagram



Wechat